Dkt. 71744 CCD

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicants : Wade Lee BOWLES et al.

Serial No. : 10/735,077

Filed : December 11, 2003

For : APPARATUS AND METHOD FOR HORIZONTAL

CASTING AND CUTTING OF METAL BILLETS

## PRELIMINARY AMENDMENT

1185 Avenue of the Americas New York, N.Y. 10036 May 20, 2004

Commissioner for Patents P.O. Box 1450 Arlington, VA 22313-1450

S I R:

Please amend the above-identified application as follows:

Amendments to the Specification begin on page 2 of this paper.

Remarks begin on page 4 of this paper.